

# Intermittent Duty Vacuum Upgrading HEPA Filter Kit to WS

**CAUTION:** Motor deck will be heavy and may require two people to move. Make sure the casters are locked before any maintenance. Have a sturdy table nearby to hold the motor deck during HEPA installation.



1. Turn the machine on then block the inlet with a flat and rigid material to place the machine under vacuum pressure. (See Figure 1)
2. Remove the motor deck socket truss screws with a 5/32 hex-wrench. (See Figure 2)
3. Turn the machine off and disconnect the power source.
4. Separate the motor deck from the housing then disconnect the motor deck ground wire from the subsequent assembly via the push-on terminal. **CAUTION:** Motor deck will be heavy and may require two people to remove.
5. Remove the motor deck.
6. Connect the new motor deck ground wire (provided) to the HEPA adapter plate assembly via the push-on terminal. (See Figure 3 - 5)
7. Place the motor deck back on top of the HEPA module. Connect the ground wire from the HEPA adapter plate to the motor deck. (See Figures 6 - 7)
8. Connect the power source and turn the machine on. Block the inlet with a flat and rigid material to place the machine under vacuum pressure. (See Figure 8)
9. Secure the newly attached HEPA deck and motor deck, then turn the machine off. (See Figures 9 - 10)

